

PP

**High Flow Impact copolymer (MI=80)** 

**▶**BI990

## Description

BI990 is high flow impact copolymer for injection molding applications. BI990 is reactor-made block PP, which exhibits high rigidity as well as excellent impact strength due to the ideal combination of highly crystalline homo matrix and well-designed rubber morphology. They are suitable for the injection molding of large-scale articles and thin products.

### Characteristics

- ► Excellent balance between stiffness & impact strength
- ▶ Long-term heat resistance and high flowability

### Applications

► Large E&E articles, base resin for PP compounds (auto & E&E) thin wall injection molding (TWIM) containers, housewares

# Physical Properties

Typical Properties	Method(ISO)	Unit	BI990
Melt flow index at 230 ℃	ISO1133	g/10min	80
Tensile strain at yield	ISO527 50mm/min	%	3
Tensile stress at yield	ISO527 50mm/min	MPa	29
Tensile strain at break	ISO527 50mm/min	%	<50
Flexural modulus	ISO178 2.0mm/min	MPa	1,650
Izod impact strength 23 °C			4.5
(notched) $0  ^{\circ}$	ISO180	KJ/m <sup>2</sup>	3.5
-20 ℃			3.0
Charpy Impact 23 °C			4.0
strength (notched) $0  ^{\circ}$	ISO179	KJ/m <sup>2</sup>	3.0
-20 ℃		_	2.5
Heat deflection temperature at 0.45 MPa (HDT/B)	ISO75	$^{\circ}$ C	100



- \* ISO specimens are used for the evaluation.
- \* Data shown above are representative values for reference purposes only, and not to be construed as specifications

### Food Contact Application

- ► Hanwha Total BI990 meets the FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for food contact.
- ▶ In case you might need additional technical or regulatory information, please contact Hanwha Total Customer Service Team.

#### Contacts

#### ► Product Information & Technical Services

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